

5/20

Split

2005-06-02

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>22970A</b>
<b>Description:</b> Wearplate	<b>Part Number:</b>	<b>D2577-5</b>
<b>Dwg:</b> D2577 Rev. E	<b>Qty:</b>	<b>50 24</b>
Page 1 of 1		

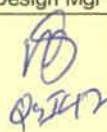
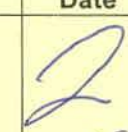

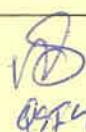
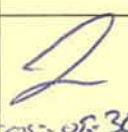
Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller <b>Dwg not required</b>	HJ	05.04.13	50
2	PG	Issue P/O: <u>2007888</u> <b>Email or Ship DXF file to vendor</b> Laser Cut per Dwg D2577 flat pattern D2577-5 <b>Material release note required</b>	LC	05-04-13	50
3	RG	Receive and Inspect for transit damage <b>Ensure that material release note is attached</b>	CL	05/05/05	50
4	QC6	Inspect dimensions per template D2577-5T1	ML	05/05/25	50
5	GB	Deburr if necessary	N/A ML	05/05/25	50
6	GB	Form on brake using DT8155 and DT8179 as per Dwg D2577	SB	05/06/30	25
7	GB	Form joggle using DT8157 as per Dwg D2577 <b>Identify as D2577-5</b>	SB	05/08/30	25
8	QC5	Inspect work to Step 7	Z	05-08-30	24
9	FP	Powder Coat Grey (Ref.4.3.5.6) per QSI 005 4.3	VM	05 10 05	24
10	QC3	Inspect Powder Coat	Z	05.10.06	24
11	FP	Identify and Stock	FC	0510 06	24
12	AC	Cost / part <u>18.12</u>	SAC	05-10-11	24
13	DC	Close W/O <u>17.76</u> Inspect Level 21	LD	05/10/11	24


P70

Rev	Date	Change	Revised By	Approved
A	96.08.20	New Issue		
B	98.04.15	Changed finish detail, changed forming sub-contractor	KB	
C	99.02.02	Added inspection levels, Jig numbers	DM	
D	99.03.25	Added Joggle	DM	
E	00.10.02	Rev.E dwg	EC	
F	02.09.24	Re-format	KJ RF	

RELEASED  
02/10/02 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-08-30	7	Soggle press too much in the brake squashing the material		Scrap & destroy	 05-08-30	 05-08-30	 05-08-30	 05-08-30

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA:  Date: 05/10/11

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Apr 11, 2005  
07:31 am

Work Order No : 0022970 4  
Project Name : D2577-5  
Project For : WK520  
Work Order Type : Main  
Main WO Number :  
House Part Number : D2577-5  
Description : Wearplate, Centre  
Manufactured : Yes  
Amount Req'd : 50  
Amount Done : 0  
Start Date : 04-08-05  
Est Finish Date : 05-15-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
  
Order Entry No :  
OE Value : 0.00  
  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
=====					
Burden :	0.00	0.00	0.00		
=====					
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00



05/11/2005 12:48 FAX 604 946 4153

INDUSTRIAL LASER CUTTING + DART

0003

ALGOMA STEEL INCORP. 105 West St., Sault Ste. Marie, Ontario, Canada, P6A 7B4

CUSTOMER PURCHASE ORDER NUMBER P30529ME003	ENTRY DATE 2003/06/02	SHIP DATE 2003/09/09	TALLY NUMBER 920195	SHEET NUMBER 09	CARRIER CP	ALGOMA ORDER -344750	MILL ORDER 44603
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CHARGE TO CUSTOMER NAME & ADDRESS

WILKINSON A DIVISION OF PRIMETALCO INC  
888 SOUTH EAST MARINE DRIVE  
VANCOUVER BRITISH COLUMBIA  
V5X 2V3

SHIP TO CUSTOMER NAME & ADDRESS

WILKINSON A DIVISION OF PRIMETALCO INC  
888 SOUTH EAST MARINE DRIVE  
NEW WESTMINSTER BRITISH COLUMBIA

**MILL TEST REPORTS**

ALGOMA STEEL INC HEREBY CERTIFIES THAT THE MATERIAL HEREIN DESCRIBED WAS MADE AND TESTED IN ACCORDANCE WITH THE RULES OF THE SPECIFICATION SHOWN HEREIN AS CONTAINED IN THE COMPANY RECORDS AND WITHIN THE SCOPE OF ACCREDITATION OF ISO/IEC GUIDE 25-1990 AS CONTAINED IN THE COMPANY RECORDS.

H. Haldenby  
MANAGING METALLURGIST

THIS MILL TEST REPORT MAY NOT BE REPRODUCED EXCEPT IN FULL WITHOUT WRITTEN APPROVAL OF ALGOMA STEEL INC. IF YOU RECEIVE THIS DOCUMENT AND ARE NOT THE INTENDED RECIPIENT, PLEASE CALL (705) 913-2524 FOR INSTRUCTIONS ON METHOD OF DISPOSAL OF DOCUMENT.

CUSTOMER SPECIFICATION

HOT ROLLED STEEL SHEET - CARBON - ASTM A569 TYPE B (98) - CS - MATTE - P & OIL (W/FINISH) - CUT EDGE ACCEPTABLE - (AIM FOR LIGHT SIDE OF GAUGE & NO COIL BREAKS) - (FLATNESS CRITICAL)

SUPPLEMENTARY INSTRUCTIONS

FAX SM ATTN M ELIAS 604 301 3244 "MUST SHIP PAPERWRAPPED ON COVERED CONSOLE"

INSTR 1/A

CHEMICAL ANALYSIS REPORT REQUIRED

CUSTOMER

ELECTRICAL PANELS

\*\*\*\*\* PRODUCT SHIPPED \*\*\*\*\*

CUSTOMER ITEM 1 OUR ITEM 001 DIMENSIONS .059 X 48 X COIL

COIL NUMBER	HEAT	NO. PIECES	WEIGHT	COIL NUMBER	HEAT	NO. PIECES	WEIGHT
9341882	5653B-02	1	23170	9341888	5653B-52	1	24290

\*\*\*\*\* CHEMICAL PROPERTIES \*\*\*\*\*

HEAT	C	MN	P	S	SI	CR	NI	CU	MO	AL	CB	V	B	TI	SN	N
5653B	.04	.26	.006	.005	.02	.02	.01	.11	.00	.029	<.005	<.008		<.008		

\*\*WARNING\*\*

THE TEST RESULTS AND VALUES REPORTED HEREIN INDICATE ONLY THAT (1) THE PARTICULAR STEEL FOR WHICH THIS CERTIFICATE IS ISSUED MEETS THE MINIMUM SPECIFIED YIELD STRENGTH AND (2) THE CHEMICAL ANALYSIS AND PHYSICAL PROPERTIES OF SUCH STEEL ARE IN CONFORMANCE WITH THE REQUIREMENTS OF THE SPECIFICATION INDICATED. THE RESULTS OR VALUES REPORTED HEREIN CAN NOT BE USED TO QUALIFY THE STEEL FOR ANY SPECIFICATION OTHER THAN THE ONE INDICATED AND CAN NOT BE RELIED UPON FOR ANY PURPOSE (INCLUDING DESIGN OR CALCULATIONS) AS REPRESENTING THE ACTUAL STRENGTH OF SUCH STEEL.

No. 3892 P. 6

Wilkinson Steel

AUG-11-2004 1:13/PM

16ga crms

0.059"  
16 ga crms

